

LA LS33HRC1

Hyper red Laser Diode (660 nm), Single Mode



Important Safety Advice

Depending on the mode of operation, these devices emit highly concentrated visible light which can be hazardous to the human eye. Products which incorporate these devices have to follow the safety precautions found in IEC 60825-1 (Safety of laser products).

Do not expose the eyes or skin to any laser light directly and/or through optical lenses. When handling the laser diodes wear appropriate safety glasses.

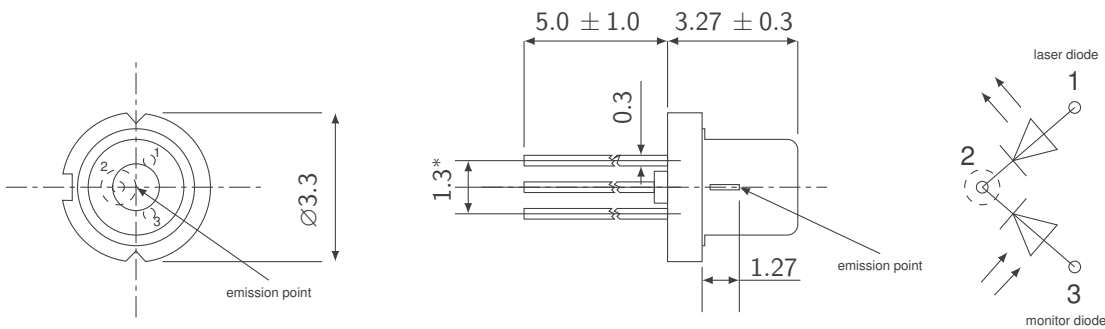
Features

- Low driving current
- Low threshold
- Monitor diode
- 3.3 mm TO package

Applications

- Consumer
- Spectroscopy
- Industry
- Sensor

Dimensions



all dimensions in mm. Tolerance $\pm 0, 2$ except given ones
* at the bottom of the LED

Material data

DESCRIPTION	MATERIAL	FINISH
Laser Diode chip	AlInGaP/GaAs	
Stem	Fe	Au plated
Cap	45 alloy	Ni, Pd plated
Lead Pins	Kovar	Au plated
Window	Borosilicated glass	

LA LS33HRC1

Hyper red Laser Diode (660 nm), Single Mode



Electro-optical characteristics ($T_A = 25^\circ\text{C}$)²

PARAMETER	SYMBOL	CONDITION	MIN.	TYP. ¹	MAX.	UNIT
Threshold Current	I_{th}		11	17	23	mA
Differential efficiency	η_d		0,5	0,85	1,2	W/A
Forward voltage	V_F	$\Phi_e = 7\text{ mW}$		2.2	2.6	V
Forward current	I_F	$\Phi_e = 7\text{ mW}$		26	42	mA
Peak wavelength	λ_{peak}	$\Phi_e = 7\text{ mW}$	653	660	666	nm
FWHM parallel	Θ_{\parallel}	$\Phi_e = 7\text{ mW}$	10	13	16	°
FWHM perpendicular	Θ_{\perp}	$\Phi_e = 7\text{ mW}$	24	28	32	°
Tilt Angle parallel	$\Delta\Theta_{\parallel}$	$\Phi_e = 7\text{ mW}$	-2		2	°
Tilt Angle perpendicular	$\Delta\Theta_{\perp}$	$\Phi_e = 7\text{ mW}$	-3		3	°
Ripple ^{Note}	R		-20		20	%
Monitor Current	I_{mon}	$\Phi_e = 7\text{ mW}, V_R = 5\text{V}$	0,06	0,12	0,26	mA

Note: Ripple is defined as the maximum deviation of the far field pattern from its approximate curve divided by the peak of the approximate curve.

Maximum ratings ($T_A = 25^\circ\text{C}$)

PARAMETER	SYMBOL	CONDITION	MINIMUM	MAXIMUM	UNIT
Optical Power	$\Phi_{e,max}$			10	mW
Operating Temperature	T_{op}		-10	+70	°C
Storage Temperature	T_{st}		-40	+85	°C
Soldering Temperature ^{Note}	T_{sold}			350	°C
Reverse Voltage	V_R		2		V

Note: Soldering temperature refers to an iron tip temperature (max 30W power) during the solder process. Soldering positions should be 1.6 mm away from the bottom edge of the case. The immersion time must be less than 3s.

LA LS33HRC1

Hyper red Laser Diode (660 nm), Single Mode



Important Usage and Application Information

Lead free product - RoHS compliant.

All products, product specifications and data to improve reliability, function, design or otherwise are subject to change without notice. The information describes the type of component and shall not be considered as assured characteristics.

Due to technical requirements components may contain dangerous substances. For information on the types in question please contact our Sales Organization.

These laser diodes are designed as consumer goods in production and quality, especially in the application areas of computers, measuring equipment, tooling machines, audio visual equipment and home appliances. Please do not use this product for equipment, which needs extremely high reliability and safety in function and precision. Operating the laser diode above the maximum rating even for very short periods of time can damage the laser diode or reduce its lifetime. The laser diode must be operated with a suitable power supply with minimized electrical noise. When using this product, please stay within the maximum ratings, pay attention to the other instructions, conditions and precautions described in this datasheet. We will assume no responsibility for any damages resulting from improper use of this product.

Handling and Storage Conditions

The laser diode is very sensitive to electrostatic discharge (ESD). Proper precautions must be taken.

Furthermore the package is a not hermetic package. Please be careful by using this product in humid atmosphere or atmosphere containing caustic or corrosive gases as this may cause the product to fail.

When the product is soldered, please do not apply physical stress to the lead pins. Avoid the heating of the complete package by preheating or reflow. Please only heat the lead section for a short time.

When the leads are formed or cutted, please do not apply physical stress.

Please finish soldering within 7 days or keep the products in a sealed box to avoid silver oxidization.

Packing

Laser diodes are arranged in trays. A cover is put on the top of the tray. For shipment the trays are arranged to stacks and placed into an ESD bag and packaging box. Please use the recycling operators familiar to you. If required you can ask for our help. Please get in touch with your nearest sales office. By agreement we will take packing material back, if sorted. Transport costs of any kind must be paid by customers. For packing material that is returned to us unsorted or which we are not obliged to accept, any costs incurred will be invoiced to you.

Visual Inspection

The quality level of the final visual inspection shall comply to an AQL of 1.0 (according to MIL-STD-105E, level II), if the customer performs an incoming visual inspection of a shipment.

All products are checked according to the producer's specification of the visual inspection. If this document is not familiar to you, please request it at our nearest sales office.

Returns and Complaints

For complaints and returns of material a RMA-number is necessary. Samples for analysis purposes can be send to us without credit.

Shipping Conditions

LA LS33HRC1

Hyper red Laser Diode (660 nm), Single Mode



If not otherwise arranged, the "General Terms of Business of Light Avenue GmbH" apply for any shipment. If this document is not familiar to you, please request it at our nearest sales office.

LA LS33HRC1

Hyper red Laser Diode (660 nm), Single Mode



Disclaimer

Attention please! Components used in life-support devices or systems must be expressly authorized for such purpose!

Critical components³ may only be used in life-support devices⁴ or systems with the express written approval by us.

Light Avenue GmbH, its affiliates, agents, and employees, and all persons acting on its or their behalf, disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product. Light Avenue makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Light Avenue disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability. Statements regarding the suitability of products for certain types of applications are based on Light Avenue's knowledge of typical requirements that are often placed on Light Avenue's products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and/or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Light Avenue's terms and conditions of business, including but not limited to the warranty expressed therein. Except as expressly indicated in writing, Light Avenue's products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Light Avenue product could result in personal injury or death. Customers using or selling Light Avenue products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Light Avenue personnel to obtain written terms and conditions regarding products designed for such applications. No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Light Avenue. Product names and markings noted herein may be trademarks of their respective owners.

Published by:
Light Avenue GmbH
Alte Nuernberger Strasse 13a
93152 Etterzhausen
Germany
www.light-avenue.com
info@light-avenue.com
© All Rights Reserved

¹ Due to the special conditions of the manufacturing processes of lasers, the typical data or calculated correlations of technical parameters can only reflect statistical figures. These do not necessarily correspond to the actual parameters of each single product, which could differ from the typical data and calculated correlations or the typical characteristic line. If requested, e.g. because of technical improvements, these typ. data will be changed without any further notice.

² Measurements are done with an accuracy of $\pm 15\%$. Correlation to customer's equipment and products is required.

³ A critical component is a component used in a life-support device or system whose failure can reasonably be expected to cause the failure of that life-support device or system, or to affect its safety or the effectiveness of that device or system.

⁴ Life support devices or systems are intended (a) to be implanted in the human body, or (b) to support and/or maintain and sustain human life. If they fail, it is reasonable to assume that the health and the life of the user may be endangered.